

Amendments to and Listing of the Claims:

Please cancel claims 1-9 and add the following new claims 10-14, so that the claims will read as follows:

1. (Cancelled).
2. (Cancelled).
3. (Cancelled).
4. (Cancelled).
5. (Cancelled).
6. (Cancelled).
7. (Cancelled).
8. (Cancelled).
9. (Cancelled).
10. (New) A process for manufacturing a plastic injection molding laminated with a textile fabric, a non-woven or the like, comprising the following process steps:
 - providing a fabric blank having a fabric side and a coated side, the coated side being a plastic film that is thermoformable, dimensionally stable when cooled, elastic, and impermeable to air;
 - preforming the coated fabric blank by thermoforming to a desired outer contour of the plastic injection molding to be manufactured;
 - trimming the preformed fabric blank to a true-to-size contour before injection molding;
 - handling the coated fabric blank from the fabric side by suction grippers for insertion into and/or removal from an injection mold;
 - inserting the preformed fabric blank into the injection mold;
 - injection-backing of the preformed fabric blank by injection of plastic on the coated side to form the laminated injection molding; and
 - ejecting the laminated injection molding from the injection mold.

11. (New) The process according to claim 10, wherein an edge of the injection molding has a contour of any shape.

12. (New) The process according to claim 11, wherein the shape is three-dimensional.

13. (New) The process according to claim 10, wherein the injection molding is a piece of interior trim for an automobile.

14. (New) The process according to claim 10, further comprising the step of coating a surface of the plastic film facing the fabric with an activator that permanently joins the fabric blank to the plastic of the injection-backing.